

Technologie innovative per la produttività e la riduzione dell'impatto ambientale nelle risorse petrolifere non convenzionali

Milano, November 28, 2013

Eddy Isaacs, CEO

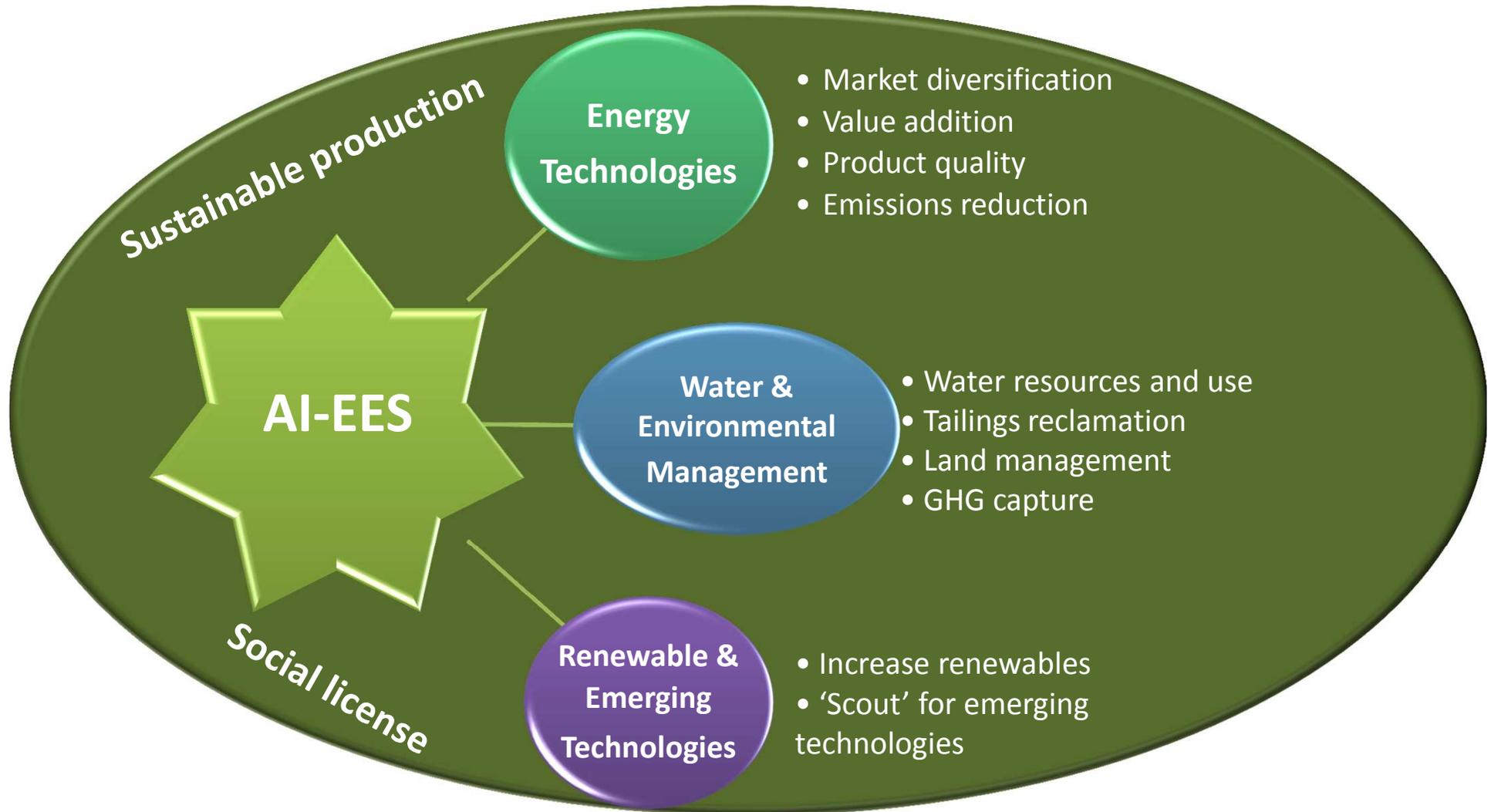
Alberta Innovates Energy & Environment Solutions (AI-EES)

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- Provincial Corporation formed January 1, 2010
- “Research, innovation and technology implementation arm of the Alberta Government in energy and environment”
- Builds on successes of the former:
 - Alberta Energy Research Institute - AERI (2000 to 2009)
 - Alberta Water Research Institute (2006 to 2009)
 - Alberta Oil Sands Technology and Research Authority - AOSTRA (1975 to 1999)
- **Goal:** Be at the forefront of technologies and processes that are of strategic importance to the development of Alberta’s energy, environment and water sectors

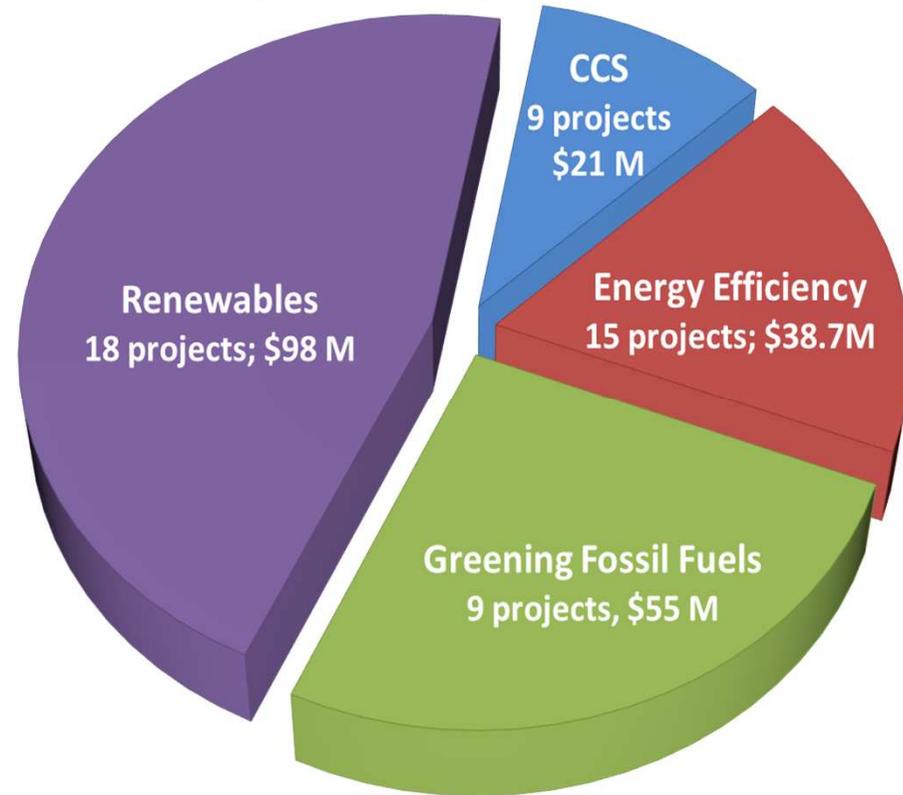


Challenges facing our sector



AI-EES: Technical arm of the Climate Change & Emissions Management Corp (CCEMC)

- Compliance mechanism for reducing GHG emissions – “Technology Fund”
- Competitive funding process
 - Request for proposal – 2 stages
- Rounds 1 to 7
 - Renewables
 - Energy efficiency
 - CCS
 - Greening Fossil Fuels
- Round 8 – Grand Challenge (in progress)



\$213 M for 51 technology initiatives;
~ \$1.3 billion in total project value
Emissions reduction estimated by
2020 is 10.2 Mt

New developments to address environmental performance

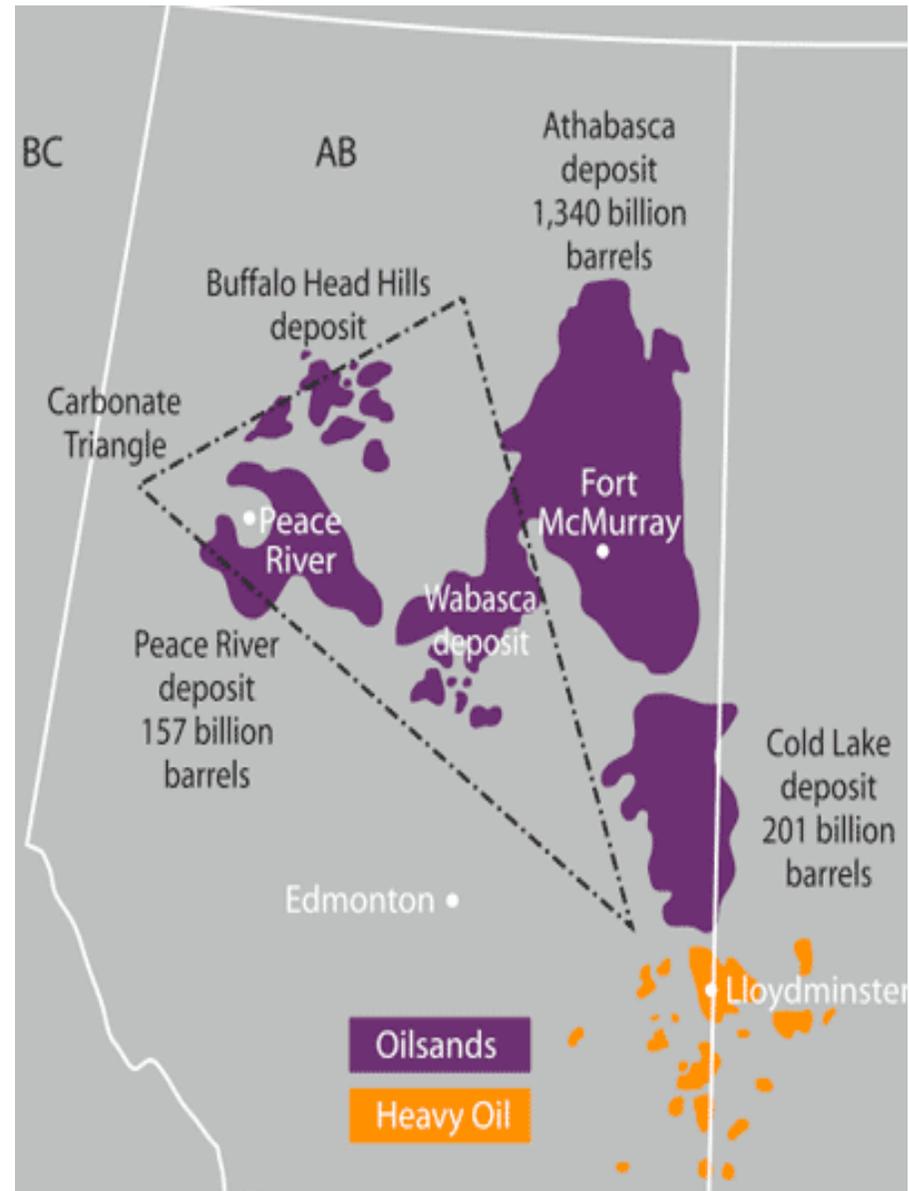
- Launch of COSIA - alliance of 13 oil sands producers focused on accelerating environmental performance
 - Tailings
 - Water
 - Land
 - Greenhouse gases
- Environmental Monitoring Agency
 - arms-length agency to integrate the monitoring, evaluation and reporting of air, land, water and wildlife
- Regulations such as Directive 074 and Land Use Framework



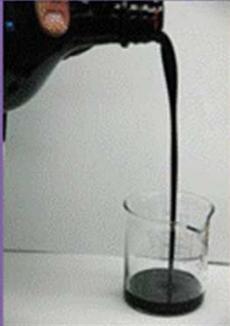
The Bitumen resources



- Oil sands (Athabasca, Cold Lake, and Peace River)
- Carbonate triangle
- Resource: 1.6 trillion barrels
- Reserves: 170 billion barrels
 - 3rd largest

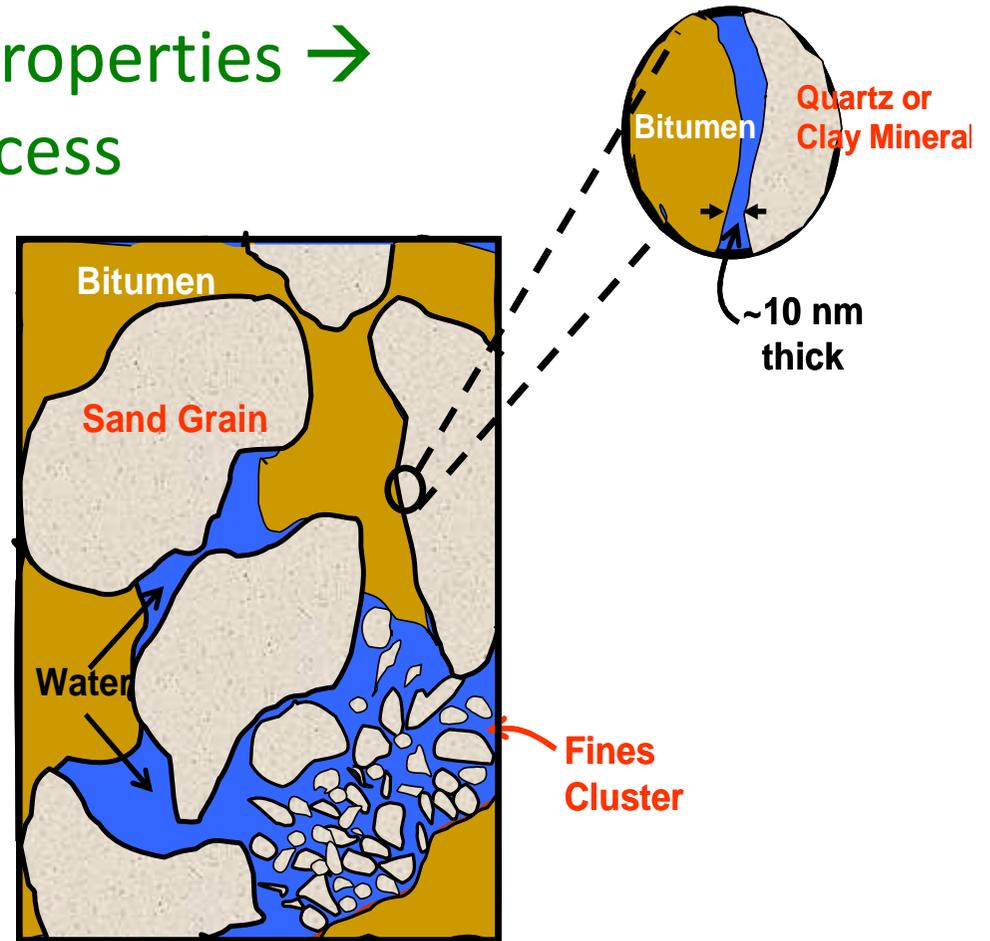


Characteristics of Conventional, Heavy Oil, and Bitumen

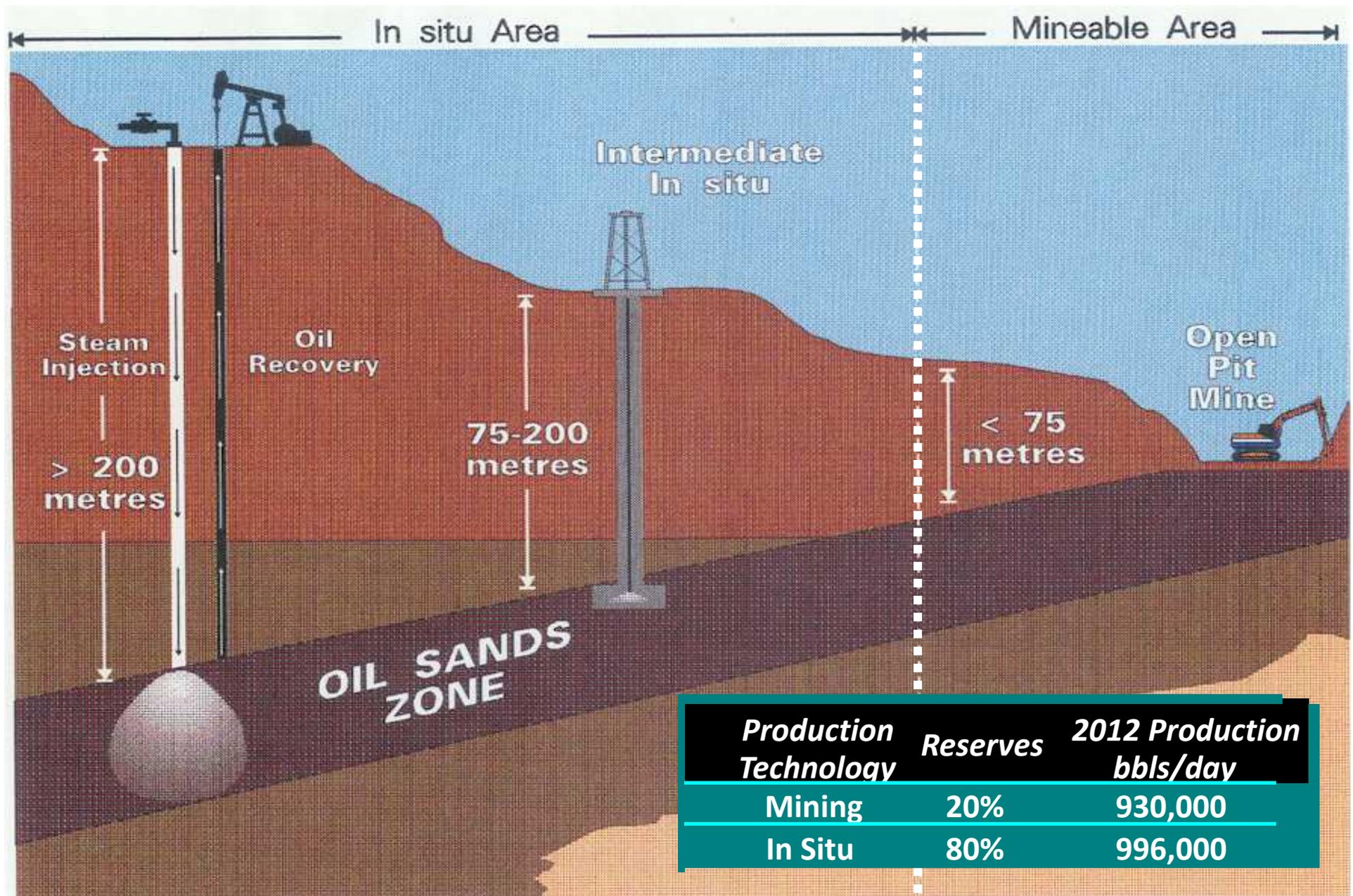
Property	Conventional Oil (average of 131 basins, 8148 deposits) 	Heavy Oil (average of 127 basins, 1199 deposits) 	Natural Bitumen (average of 50 basins, 305 deposits) 	Athabasca Bitumen 
Viscosity (38 ⁰ C), cP	10	642	198, 061	500,000
Analysis, Wt %				
- Carbon	85.3	85.1	82.1	83.2
- Hydrogen	12.1	11.4	10.3	9.7
- Sulphur	0.4	2.9	4.4	5.3
- Nitrogen	0.1	0.4	0.6	0.4
TAN, mgKOH/g	0.4	2	3	3.6
Asphaltenes, wt%	2.5	12.7	26.1	19
Asphaltenes + Resins, wt%	10.9	35.6	49.2	51
Metals, ppm	24	236	433	350

Oil Sands have unique properties → commercial success

- Unconsolidated sand
- Highly permeable
- Thick zones
- Relatively shallow
- Water film surrounding sand grains



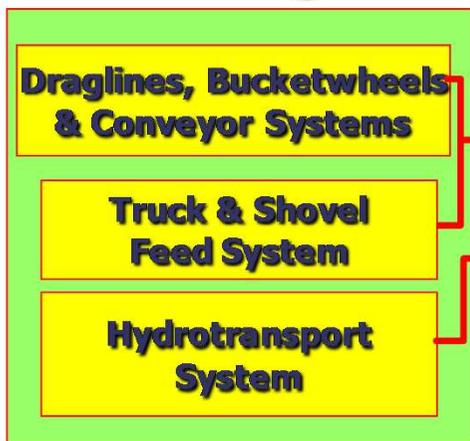
The Nature of the oil Sands resource



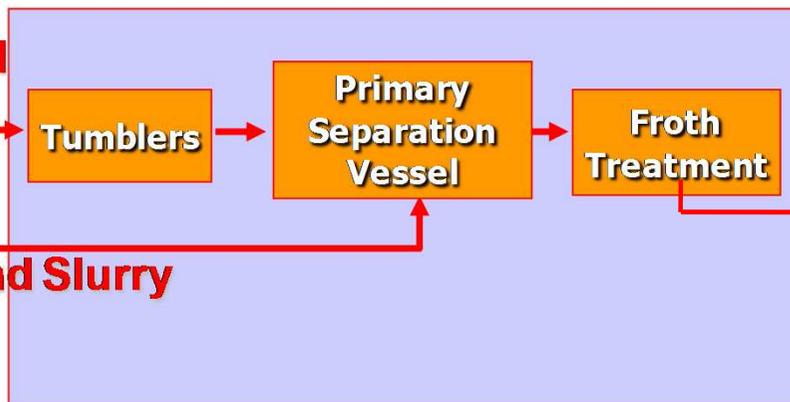
Major innovation since 2000 – commercial surface mining



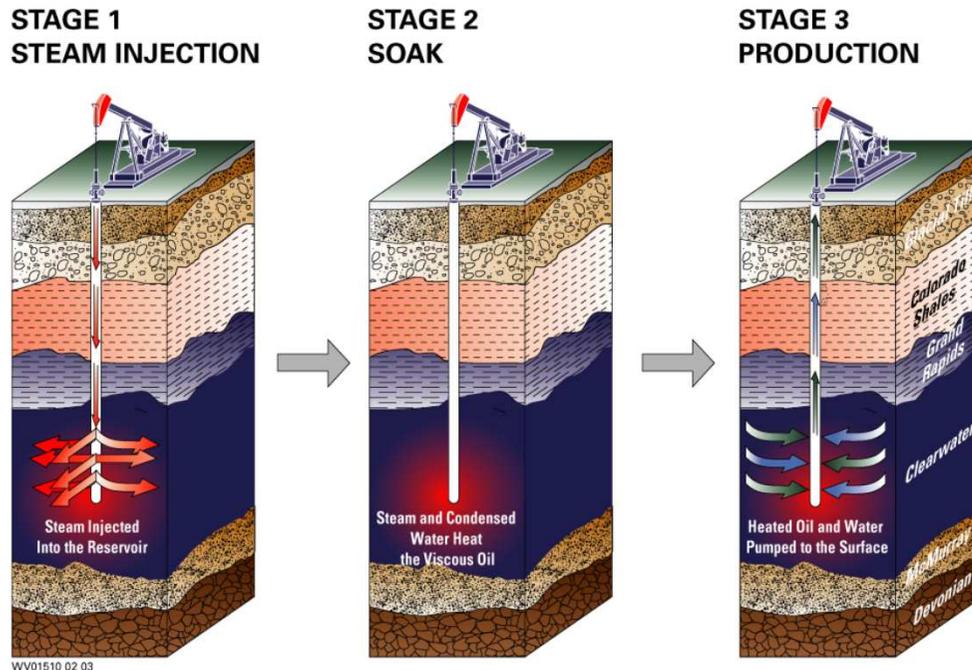
Mining



Extraction



Cyclic Steam Stimulation (CSS) adapted from California heavy oil production processes



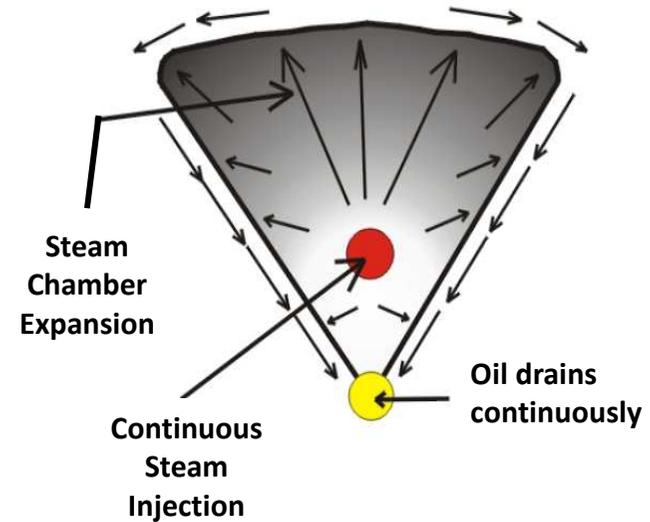
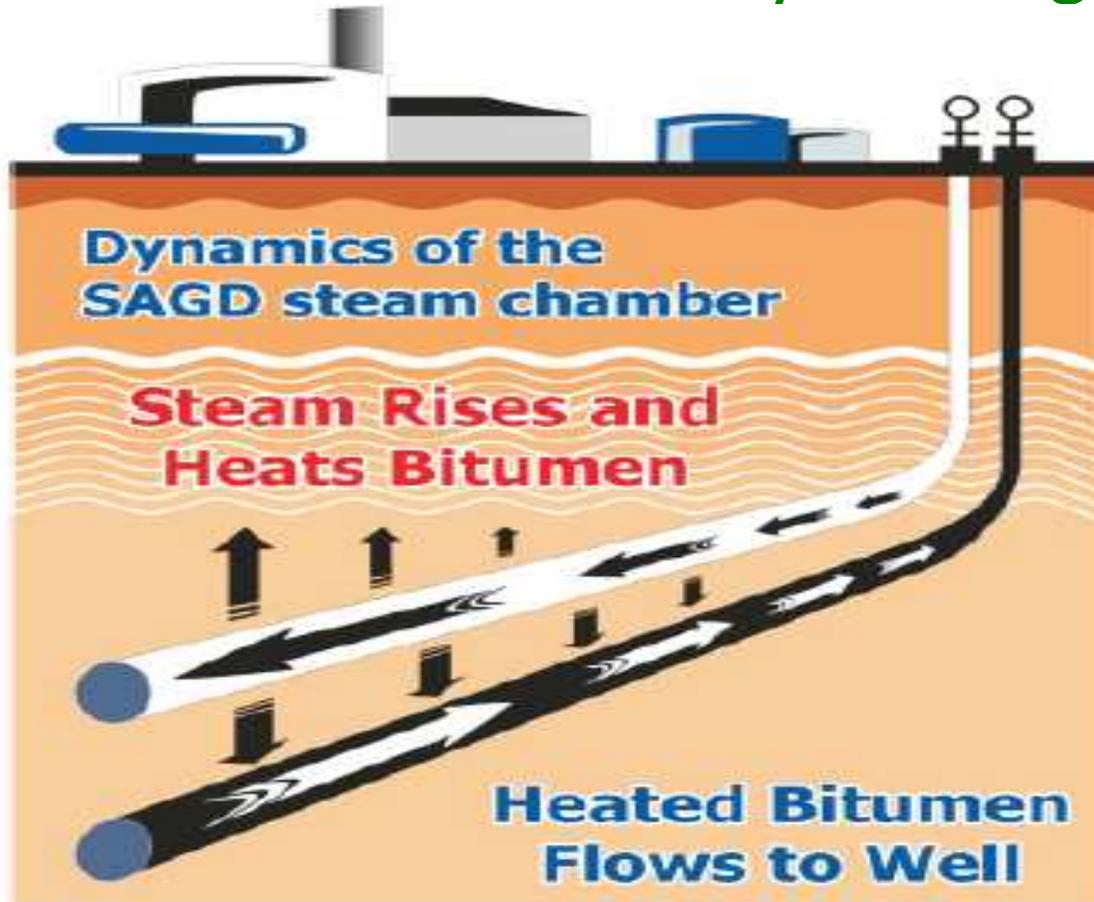
Cyclic Steam Stimulation

- Single well - cycles of steam injection, soak, and oil production
- Wells are typically drilled in groups from a central pads and extend in all directions
- Recovery – 25%

Recovery Mechanisms

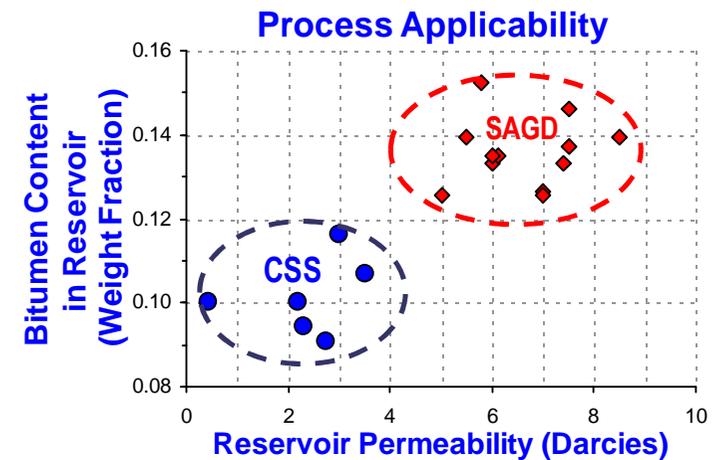
- Viscosity reduction
- Fracturing drive (dilation or shear failure)
- Fingering of steam (unstable flow)
- Compaction drive ('squeezing' on flowback)
- Gravity drive
- Solution gas drive

Steam Assisted Gravity Drainage (SAGD) - Schematic



Recovery Mechanisms

- **Initialization Phase:** heating between wells, counter-current flow
- **Growth Phase:** gravity drainage of hot oil and condensed water
- **Recovery:** 50 - 60%



Upgrading – extract more value

- **Refiners** - require high conversion capacity

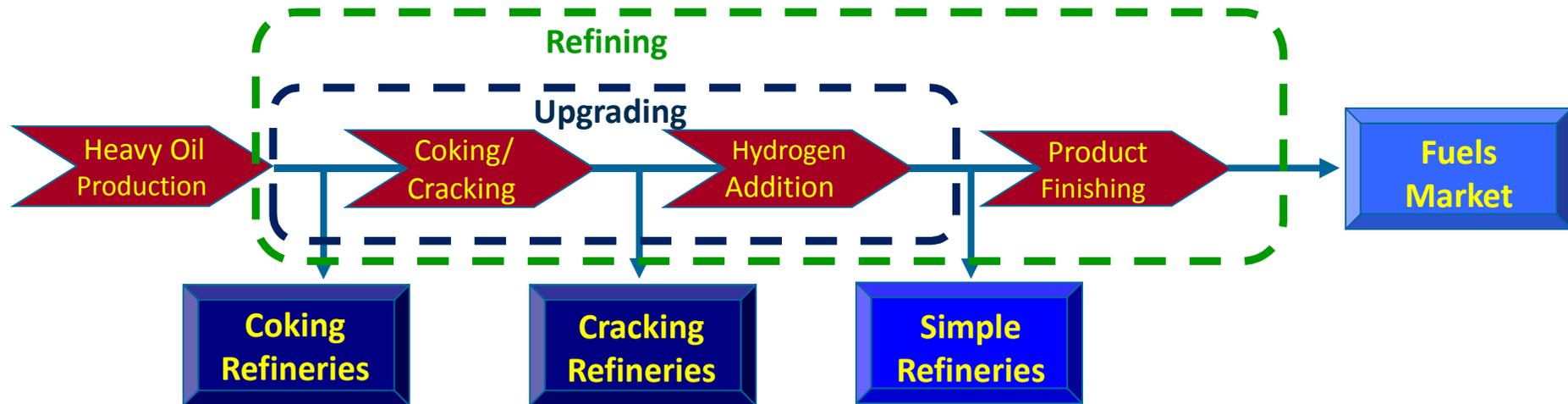
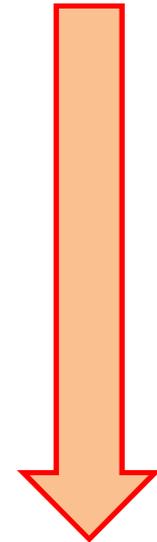


Figure Courtesy of MEG Energy

Upgrading - conversion requirements

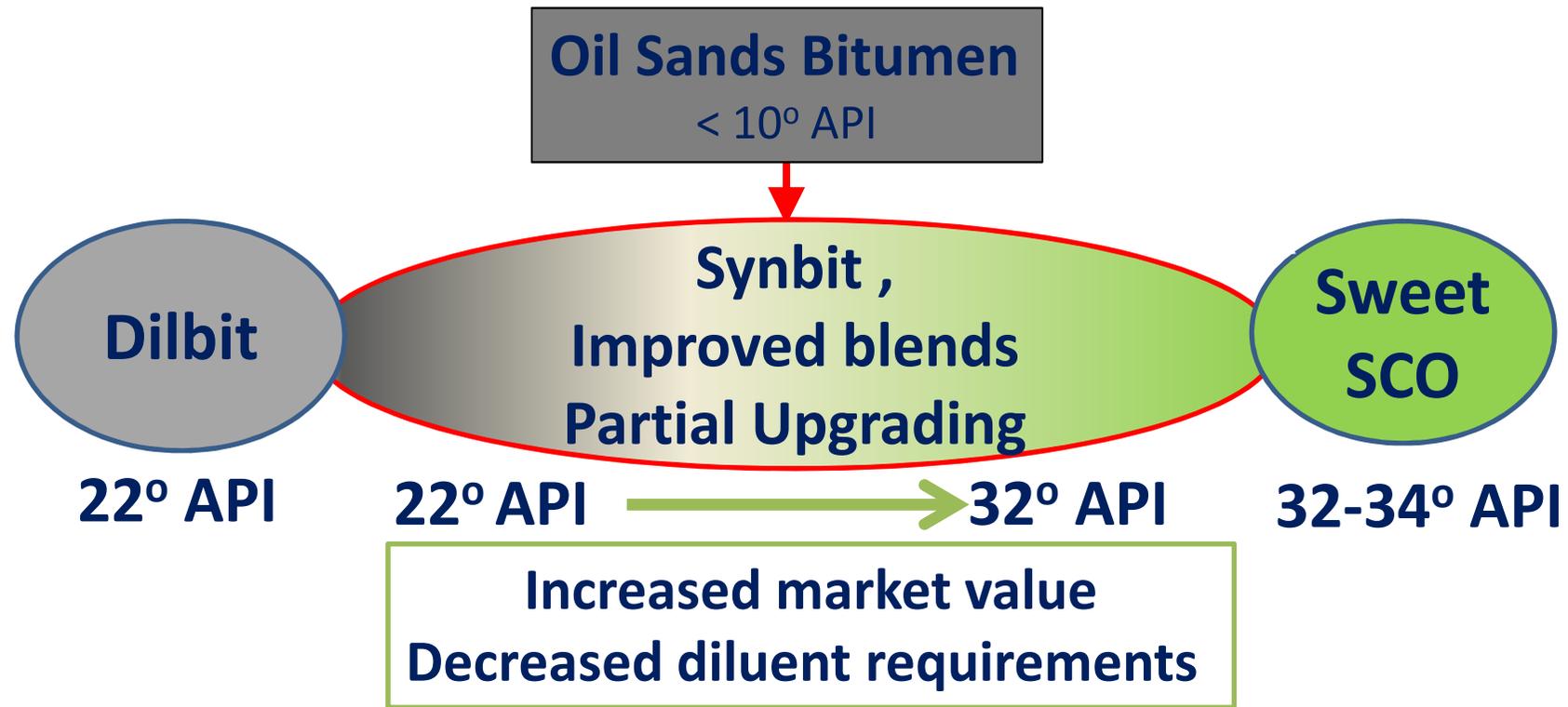
Crude	API	Vacuum Residue		Processing Severity
		Vol %	Ni+V, ppm	
Arabian Light	33.4	14.8	141	Moderate
Arabian Heavy	27.9	23.2	269	Difficult
Russian Urals	30.6	19.4	269	Difficult
Mexican Maya	22.0	31.2	1,062	Severe
Canadian Athabasca Bit.	7.3	58.4	446	Severe
Venezuelan Zuata	8.4	51.0	995	Severe

Increasing energy Intensity



Courtesy of SFA Pacific

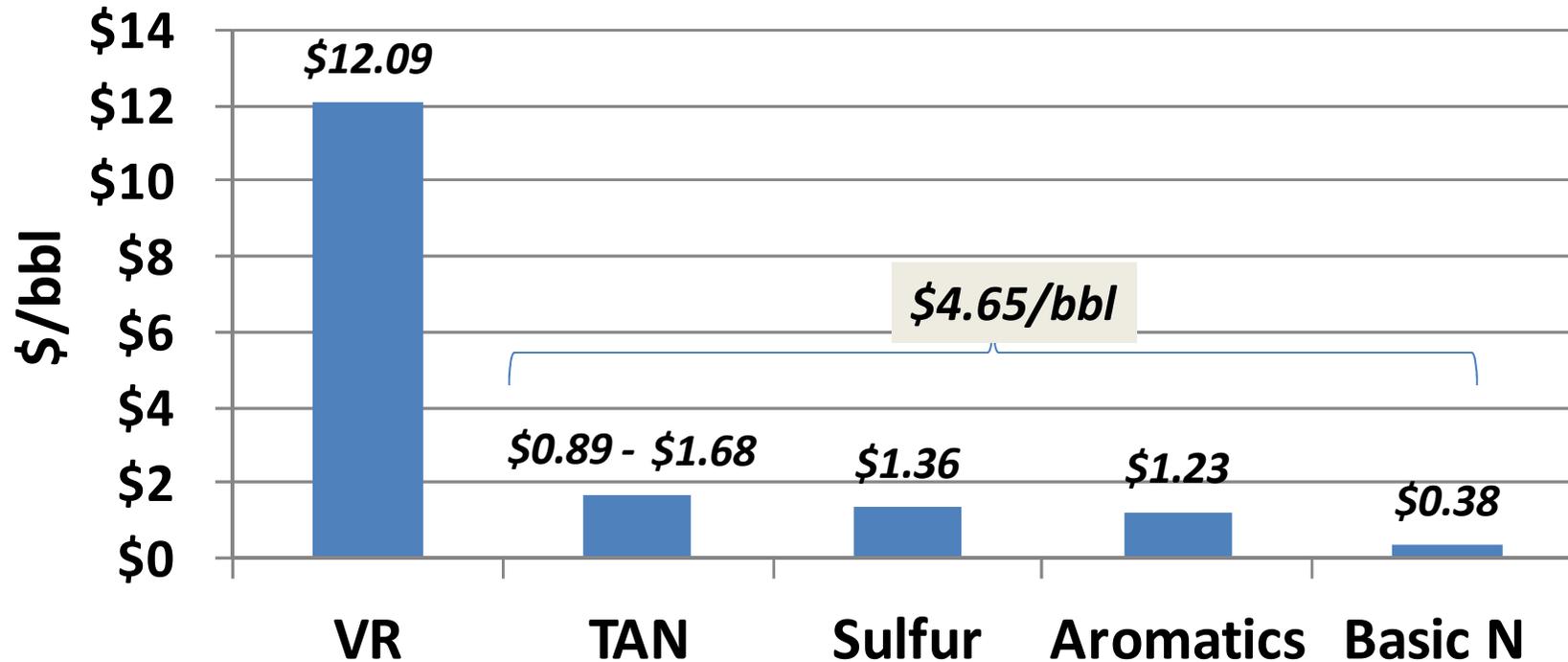
Can we improve competitiveness of oil sands products? Phase 1



- Consider introducing **new product(s)**:
- *More competitive & higher market value than dilbit*
 - *More cost effective than sweet SCO*
 - *Partially upgraded pipeline and refinery compatible crudes*

Market diversity and product quality

PADD II DiIBit Quality Discounts

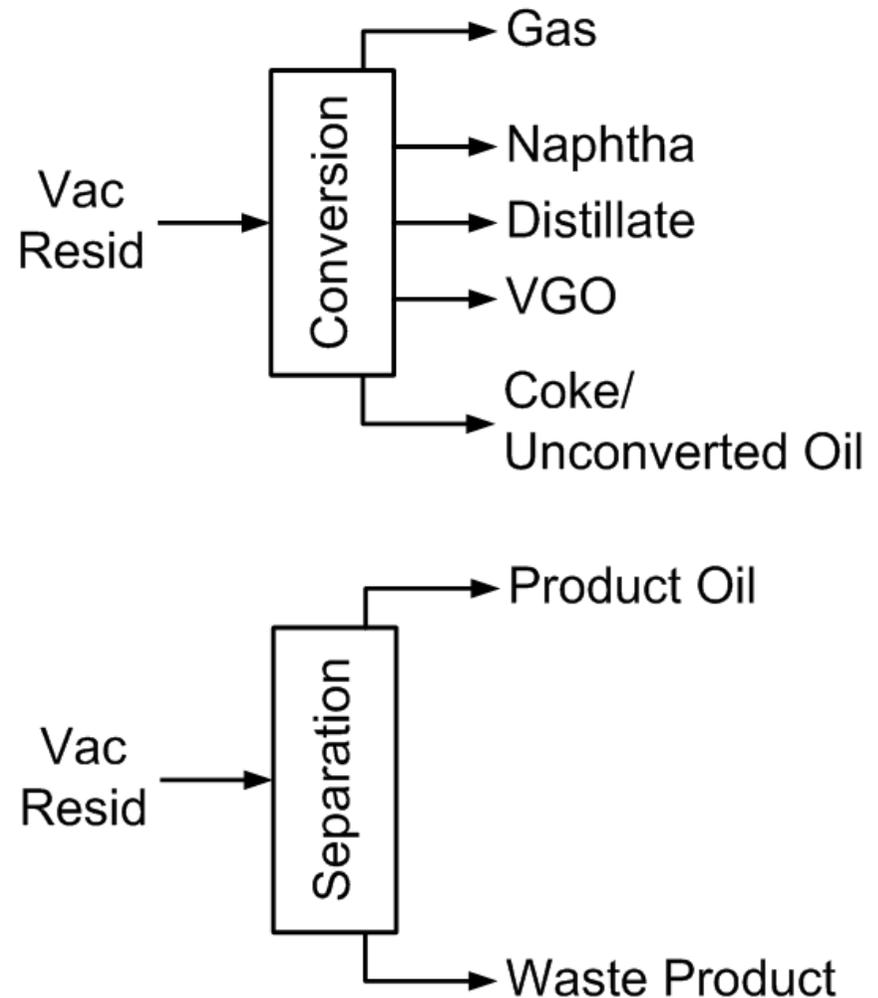


- VR reduction and TAN reduction have the most potential benefit
- Consider introducing lower cost partially upgraded pipeline and refinery compatible products

Technology options for VR reduction

- Conversion
 - Thermal conversion
 - Hydro conversion
- Separation
 - Solvent de-asphalting (SDA)
 - Advanced solvent extraction*

* (AI-EES / CanmetENERGY tests underway)



MEG/AI-EES partial upgrading project demonstrated at 5 bpd pilot scale



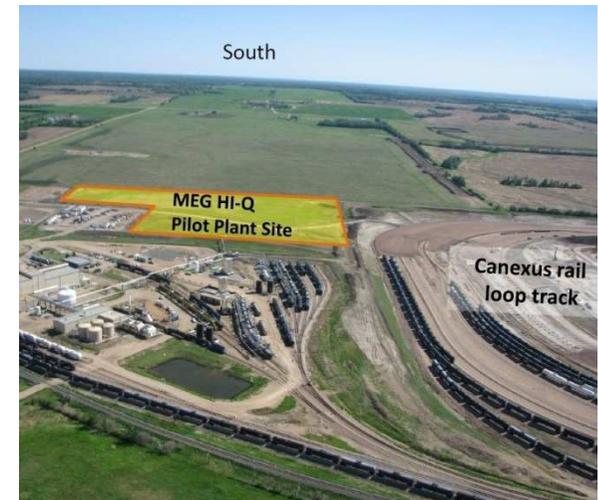
Visbreaking Skid, Installed 2008

- 250 days of testing operations
- Demonstrated: reliability, control of fouling, coking
- Yields and qualities



Solvent Deasphalting Skid, Installed 2011

- 30 days testing operations
- Operating envelope defined
- Yields and qualities



Field Demonstration, 2014

- 1,500 bpd facility
- Cost: \$130 million; CCEMC, SDTC supported
- Construction start - Q4, 2013

MEG/AI-EES partial upgrading - demonstrated at 5 bpd pilot scale



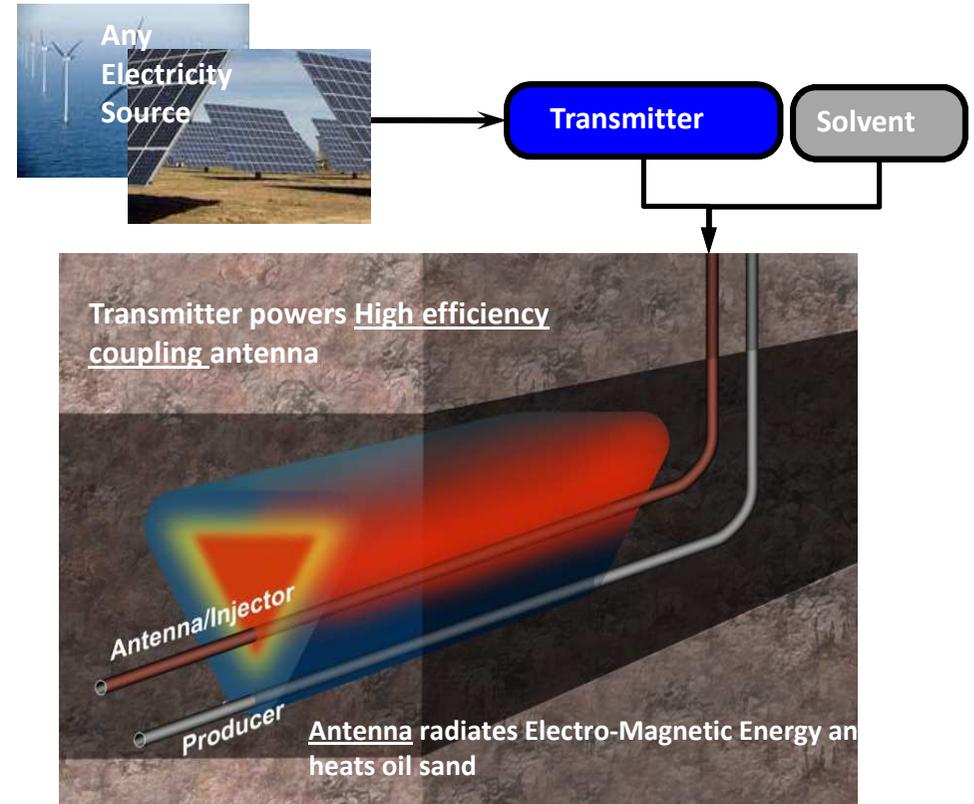
**Combined
Thermal-
Solvent
Deasphalting
Process**

- **Low VR**
- **Low Tan**
- **Low viscosity – pipelinable**
- **Low Metals**

- **Dry asphaltenes**
- **Easy to transport**
- **Suitable for combustion or gasification**

Novel recovery and processing technologies – Low energy and water use

- Solvent gravity drainage
- Cyclic solvent process
- Harris EM Technology
- Electric heating
- *MEG – eMSAGP*
- (HC)3 – HCAT slurry phase technology
- UOP – slurry phase upgrading
- MEG - field upgrading
- ETX - cross-flow coking
- Molten sodium upgrading

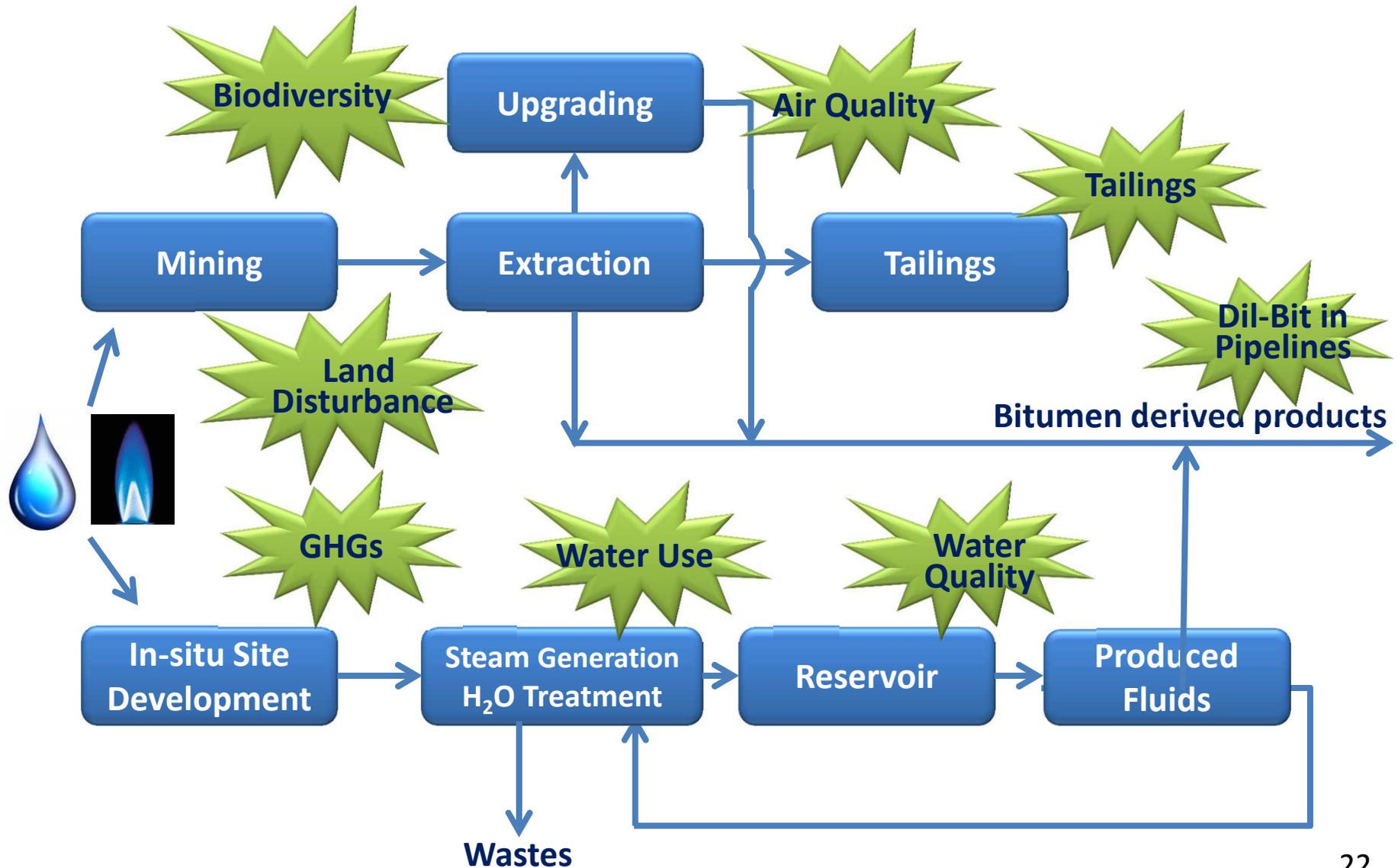


Innovation gap: Cost effective partial upgrading technology – high liquid yields and lower GHG emissions

Key environmental issues



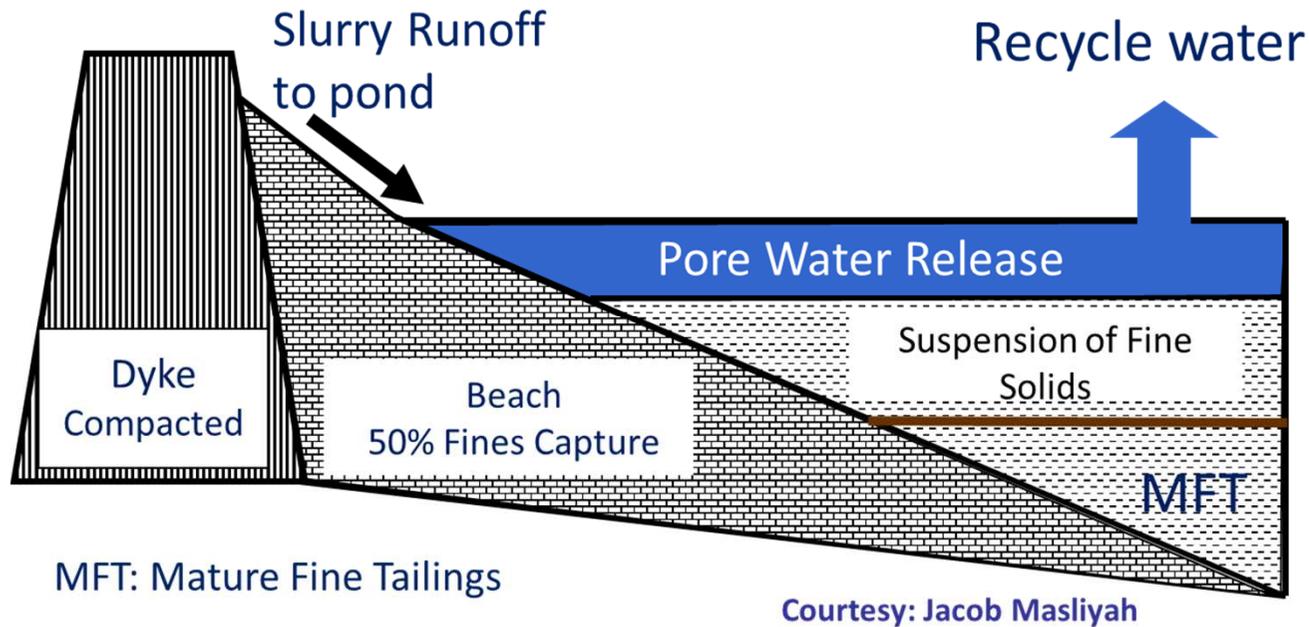
Addressing key environmental concerns in oil sands development



Tailing Ponds on a Grand Scale



Schematic Fate of the oil sands tailings suspensions - Schematic



The Reclamation Process

- Dewatering
- Remediation
- Stabilization
- Landform design
- Soil placement
- Revegetation
- Monitoring
- Certification

Innovation Gap: Inconsistent performance at large scale, decades to settle after treatment, high costs

Examples of tailings technology pathways

Thin Lift Drying (e.g. TRO™ ; Suncor)

- Commercial demonstration



Water-Capped MFT Technology

- Monitored large test ponds over 20 years
- Commercial demonstration being constructed



High Compression Thickener

Large-scale pilot filed pilots started in 2001
Will be implemented at Arora N & S mine sites



Centrifuge Process

20 tonnes per hour pilot : Syncrude



one year after centrifuge process

Integrated land management

Focus

- Mined area reclamation
- Linear disturbance
- Biodiversity
- Wetland



Best practice innovation needed

- Cumulative effects management
- Up front planning to avoid/minimize
- Mitigation & restoration
- Assessment & monitoring

Major projects – reclamation and sustainability

- Linear corridor disturbance reclamation
- Sandy soil modification for reclamation
- Atmospheric deposition in NE Alberta in the last 60 years
- Land monitoring using satellite imagery
- Dilbit transportation and its potential environmental impact
- Chairs in Biodiversity – cause and effect

Collaboration with



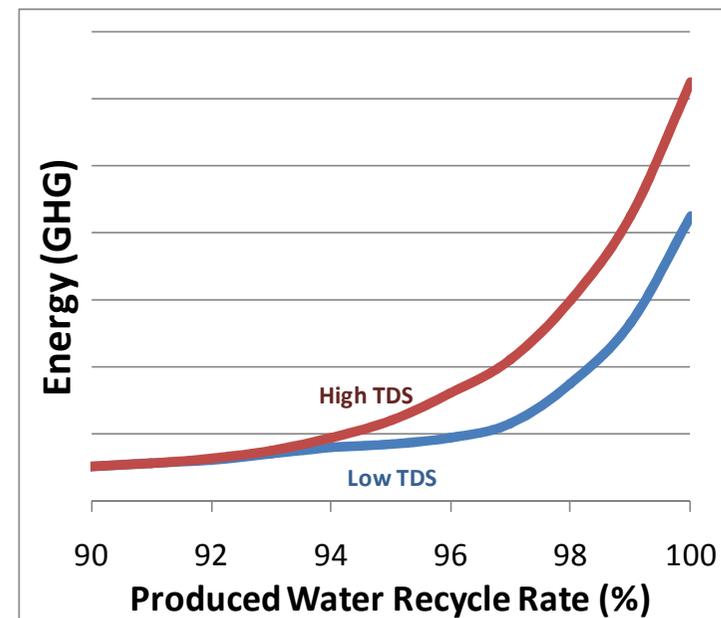
Water management in oil sands development

- Water use in thermal in-situ recovery (SAGD)
- Water in fluid tailings
- Impact to water quality in the Lower Athabasca

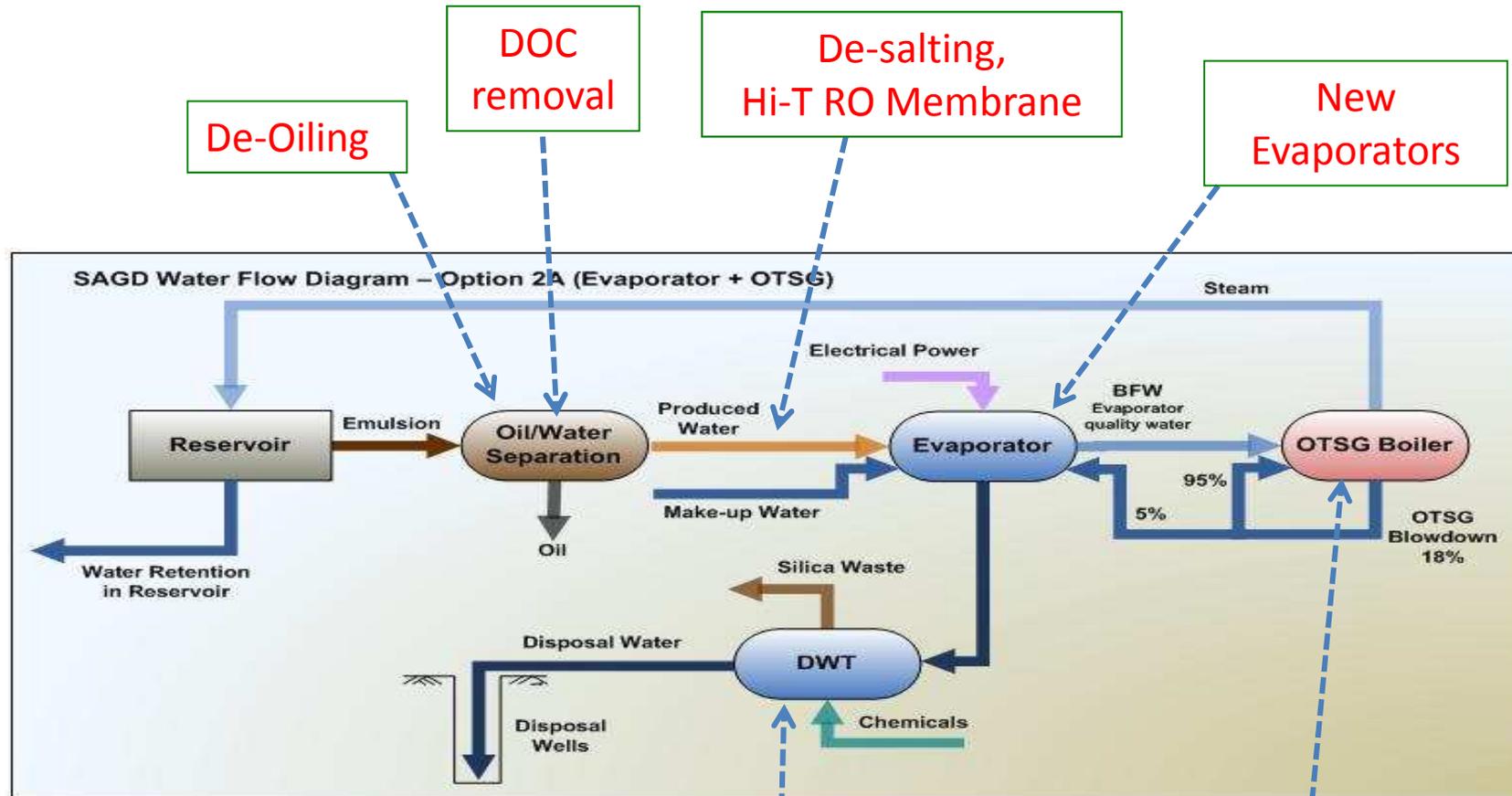
Challenges:

- Facilities handle more water than oil
- ~70% of operating costs to heat and treat water
- The more recycling and reuse the more GHG emissions

Innovation Gap: reduced fresh water use and energy requirements



SAGD water treatments



De-Oiling

DOC removal

De-salting, Hi-T RO Membrane

New Evaporators

Waste Heat for ZLD

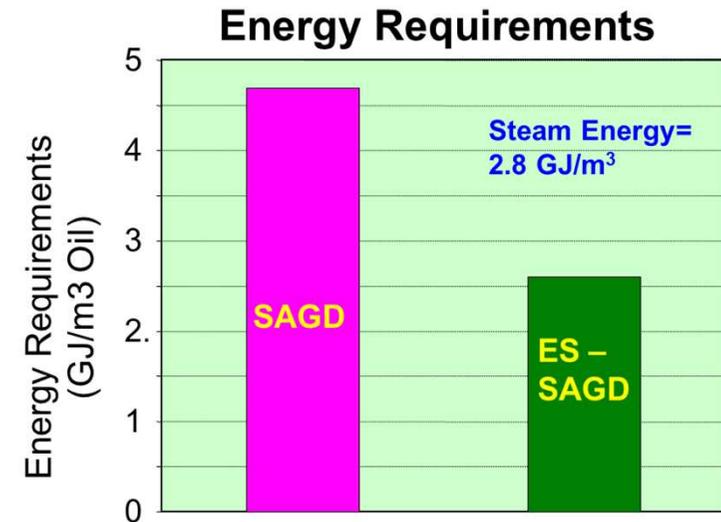
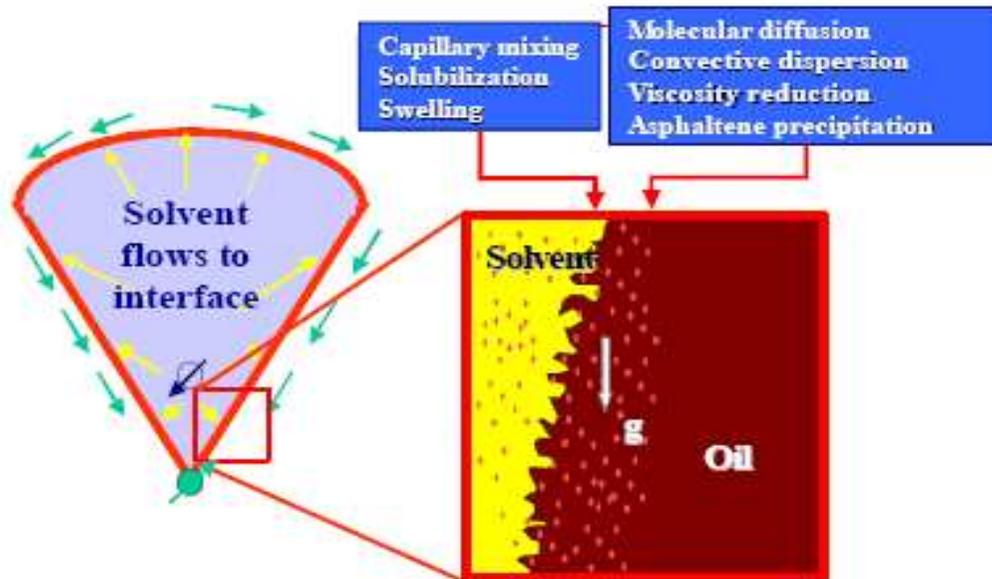
Direct Steam Generation

DOC – dissolved organic carbon
ZLD – zero liquid discharge

GHG emission in oil sands development

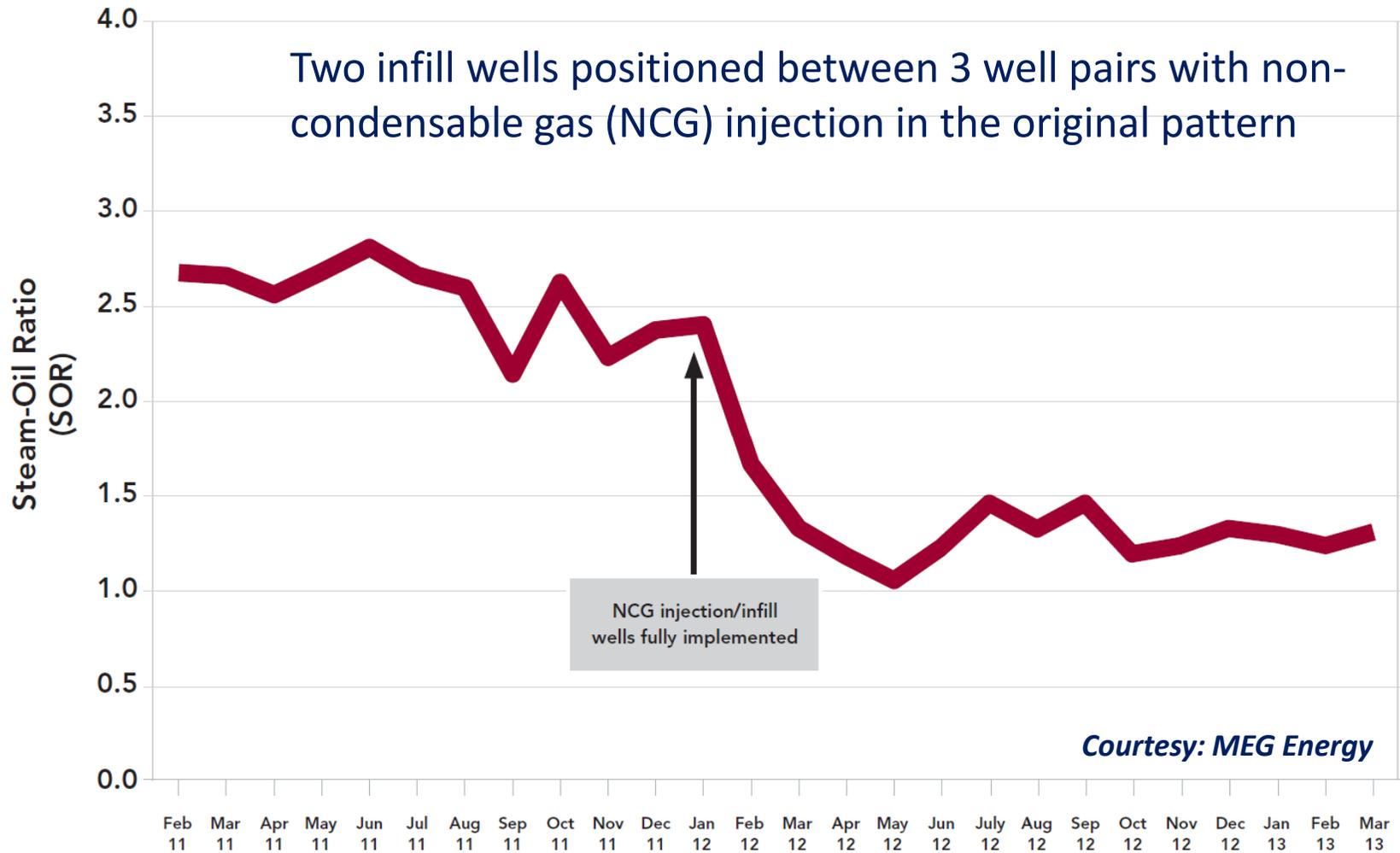
- New recovery/processing technologies
- GHG reduction: energy efficiency
- GHG reduction: carbon capture and storage
- Life cycle comparison with conventional crudes

Steam solvent processes

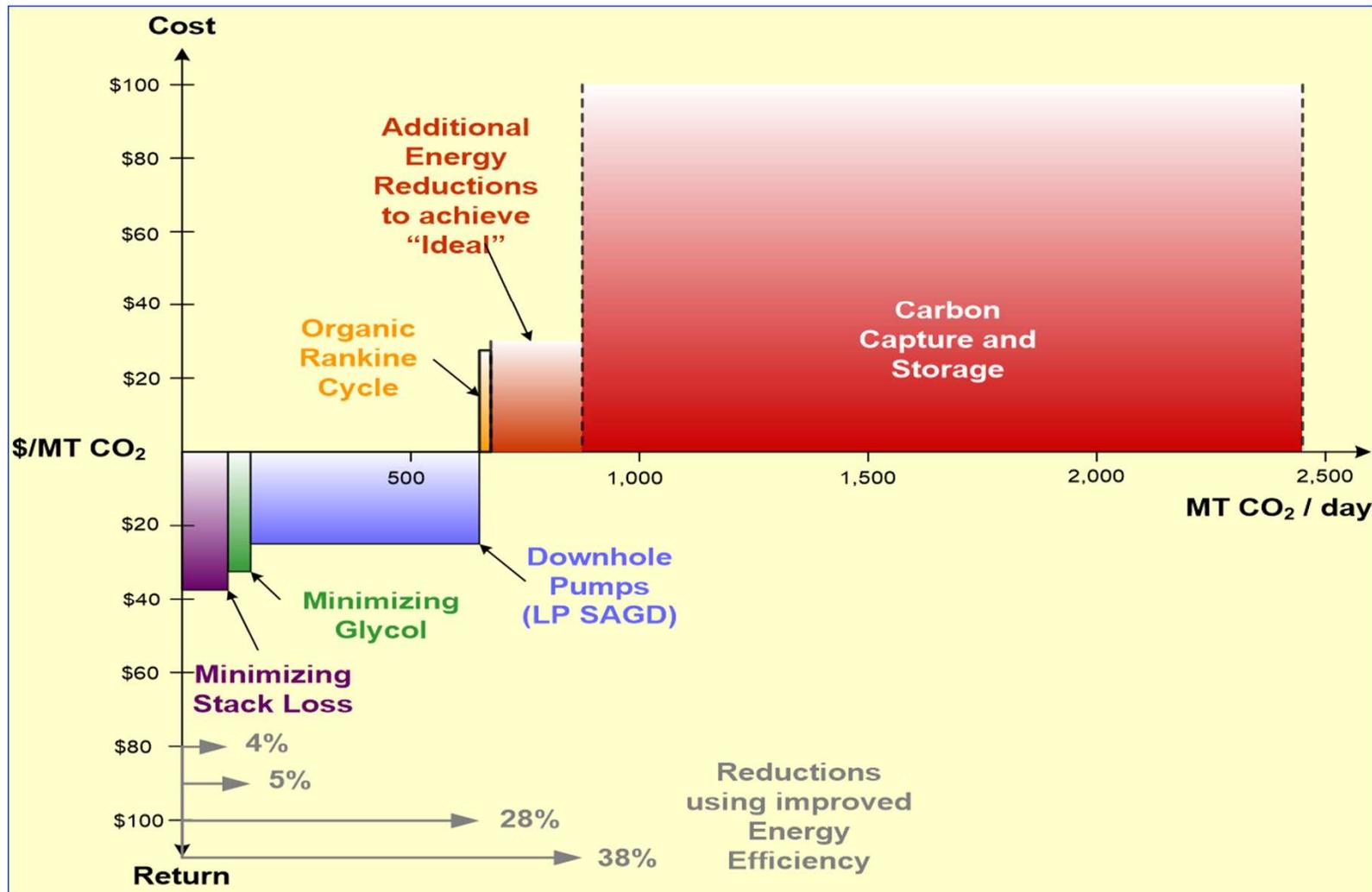


- 15 to 40% lower energy and water and higher recovery
- Viscosity reduction
- Asphaltene precipitation
- Complex mechanisms. Difficult to model
- Dependent on solvent properties and reservoir conditions

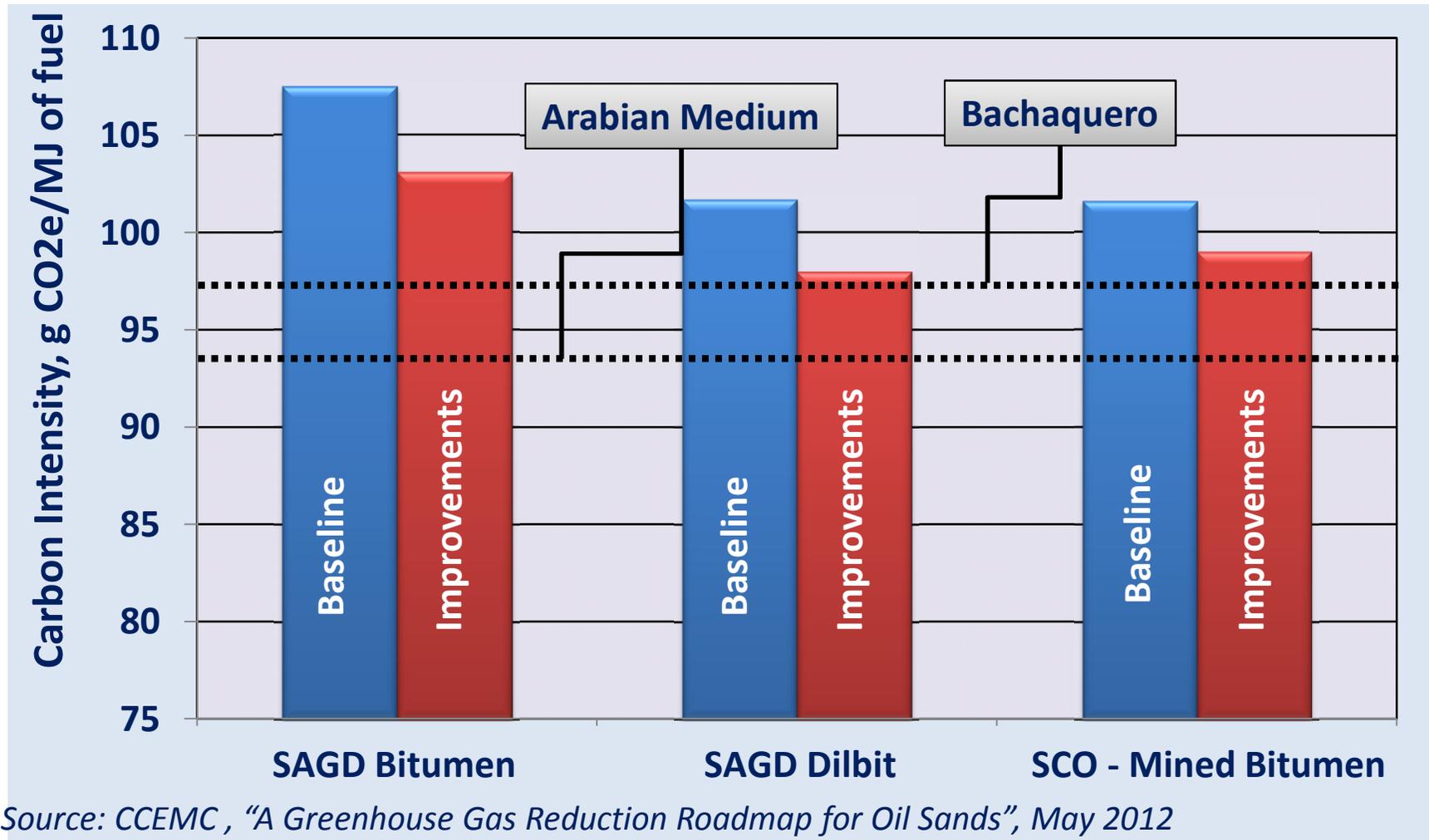
MEG Energy eMSAGP pilot performance



Energy efficiency and CCS in thermal operations

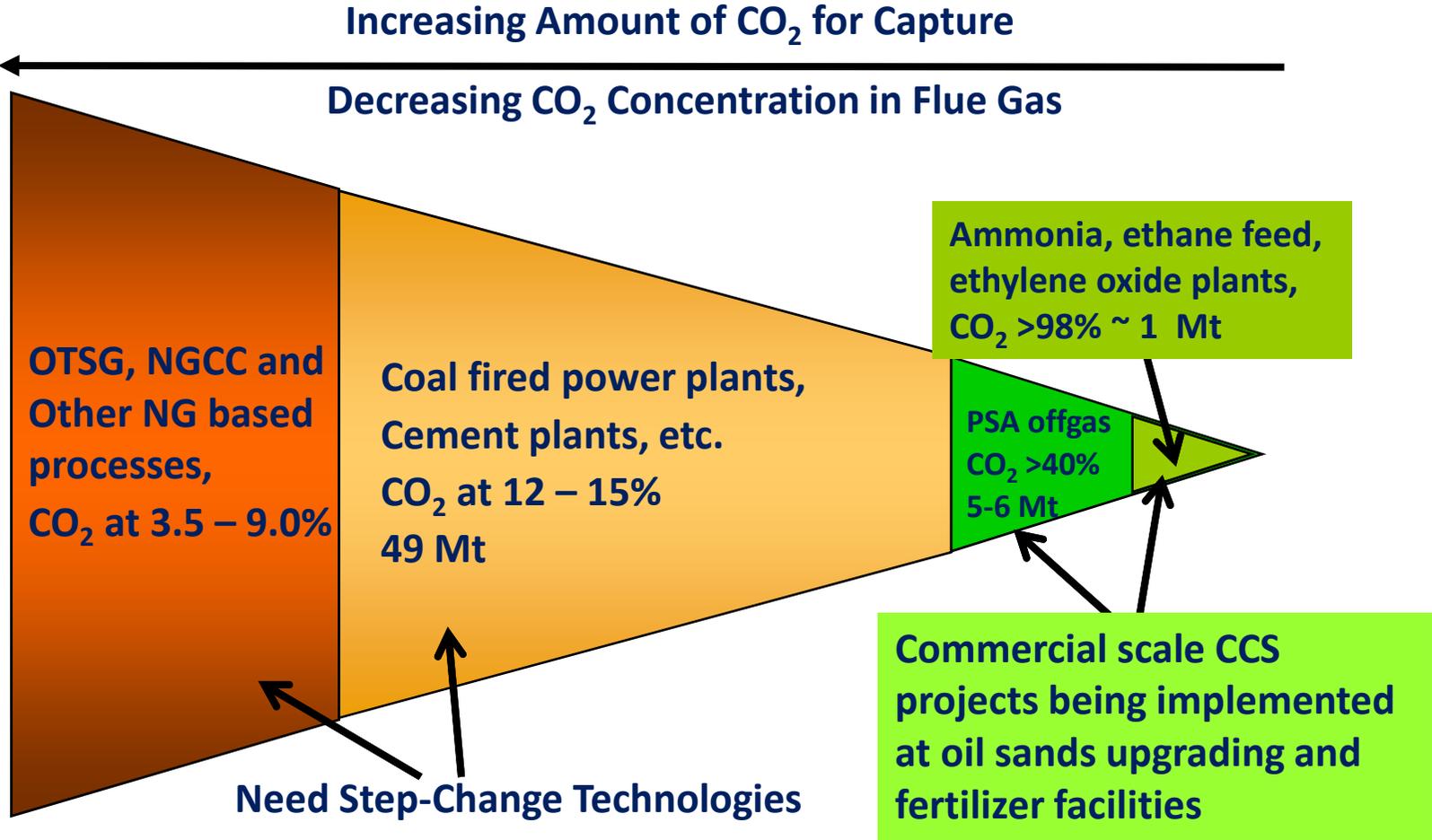


Practical energy efficiency and technology opportunities in the short-term

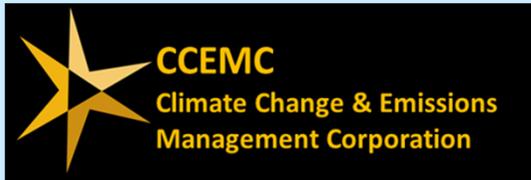
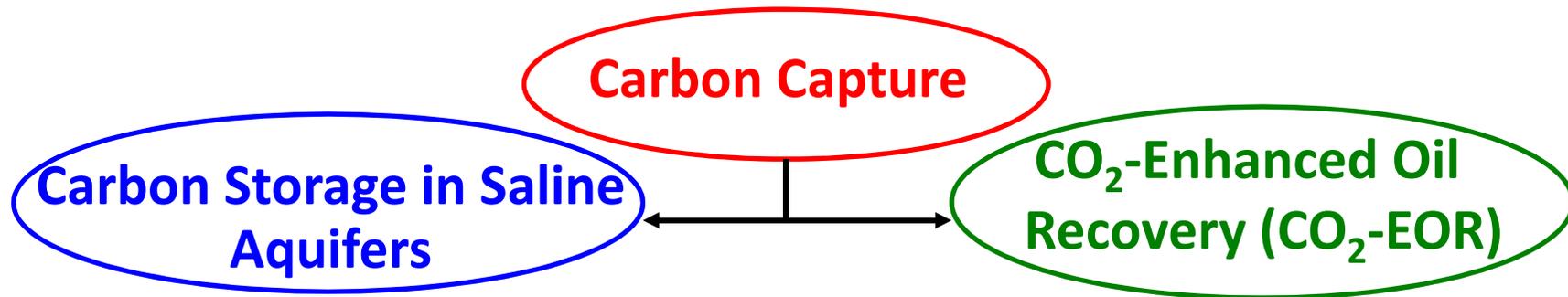


Carbon capture cost reduction: step-change technologies required

Alberta's CO₂ Point Sources



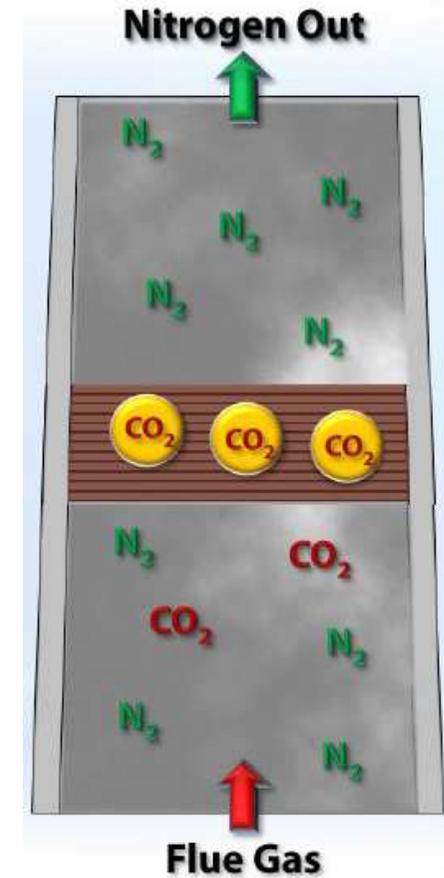
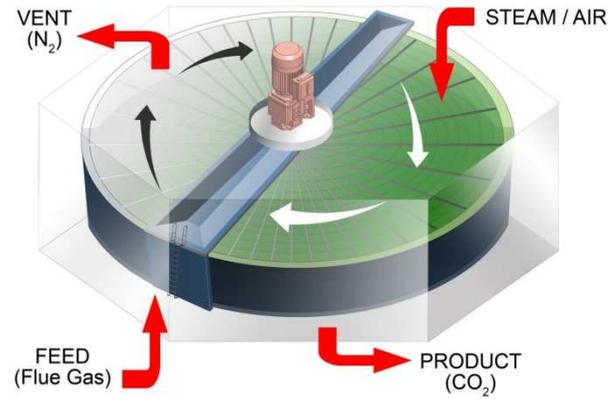
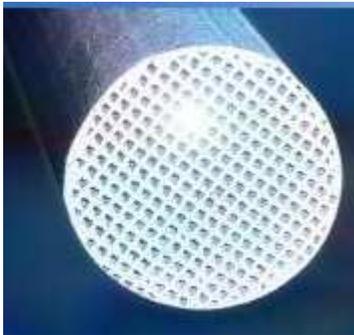
Longer term emission reduction carbon capture and storage



Innovation Gap: need at least 50% reduction in cost of carbon capture

1. Chemical solvent
2. Chemical solvent with enzyme
3. Solid sorbents
4. Polymeric membranes
5. Electrochemical membrane
6. Oxy-fuel combustion
7. Cryogenic
8. Chemical looping

Solid sorbent example

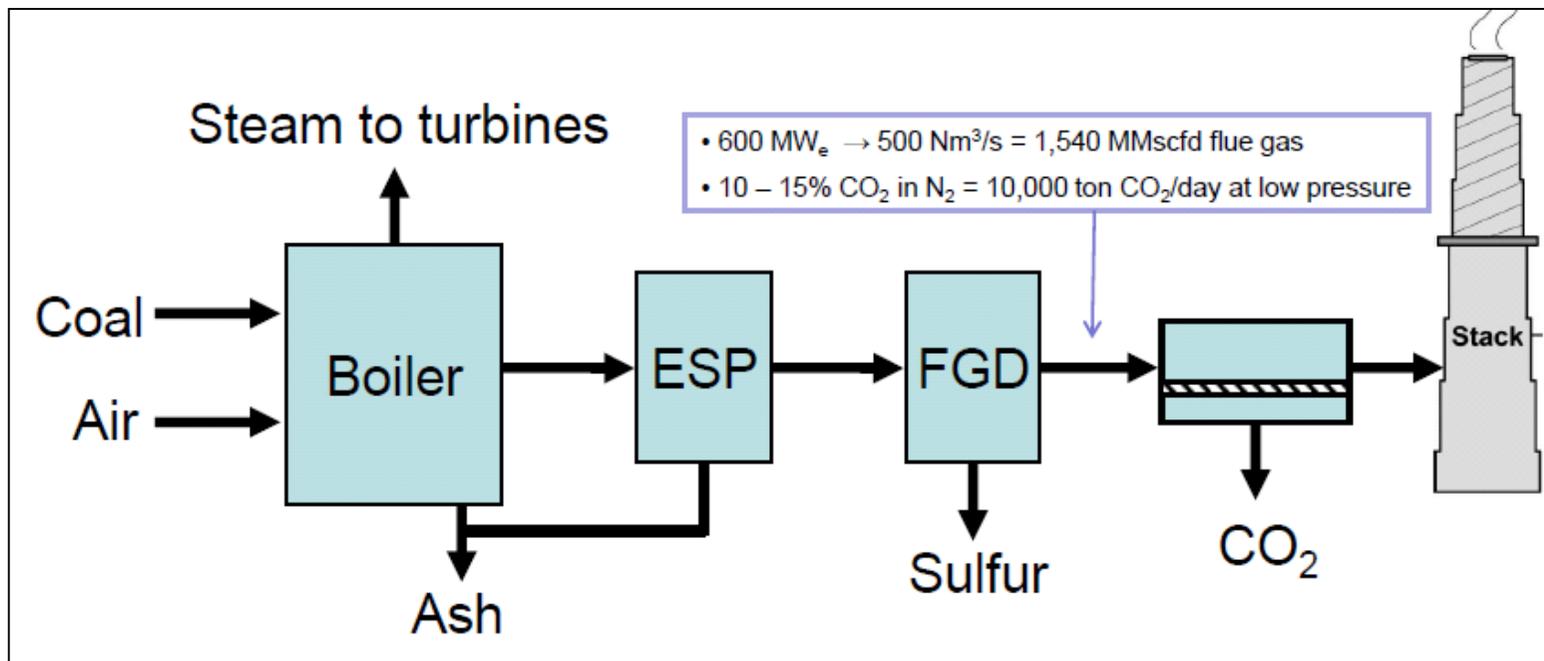


Uses commercial heat exchanger

Courtesy: Inventus, Burnaby, BC, Canada

Membrane for carbon capture

- Polymer membrane separation, MTR, USA
- Polymer membrane separation, NTNU, Norway
- Electrochemical membrane, FuelCell Energy, USA



Tim Merkel, MTR (2012)

Contact Organization Innovative Solutions	Focus
 <p data-bbox="600 518 896 558">www.cosia.ca</p>	<ul style="list-style-type: none"> • Water • Tailings • Land • GHG Emissions
 <p data-bbox="582 837 907 877">www.ccemc.ca</p>	<p data-bbox="1108 598 1680 710">Calls for proposals – GHG Reduction</p> <ul style="list-style-type: none"> - Energy Efficiency - Renewables - Carbon Capture & Storage - Greening Fossil Fuels
 <p data-bbox="593 1228 907 1268">www.ai-ees.ca</p>	<ul style="list-style-type: none"> • Energy Technologies • Water & Environmental Management • Renewable & Emerging Technologies

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